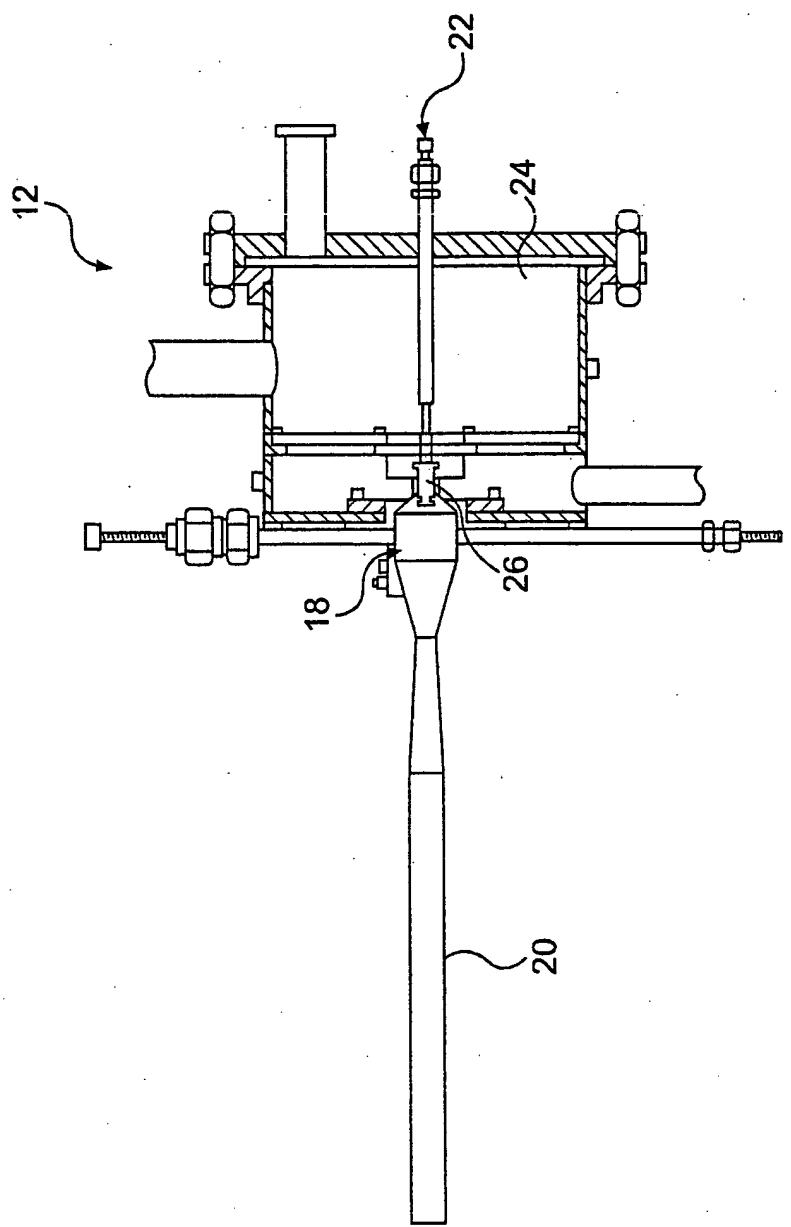
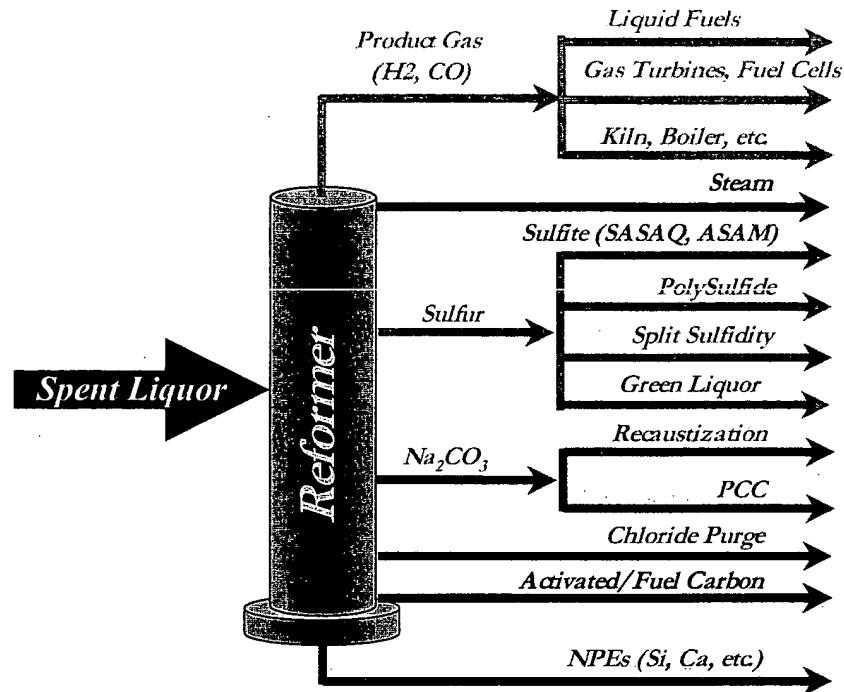


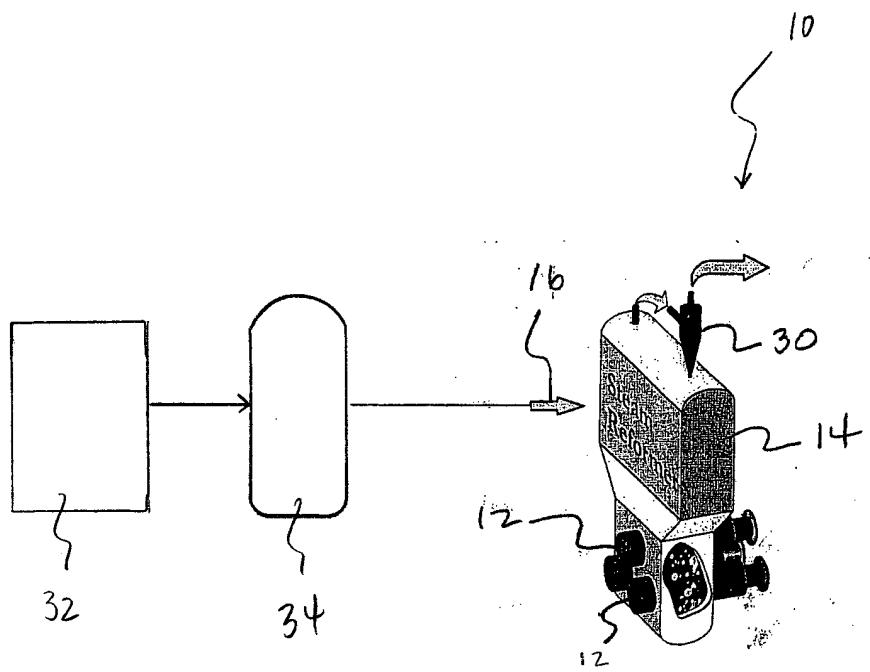
**FIG. 1**

**FIG. 2**

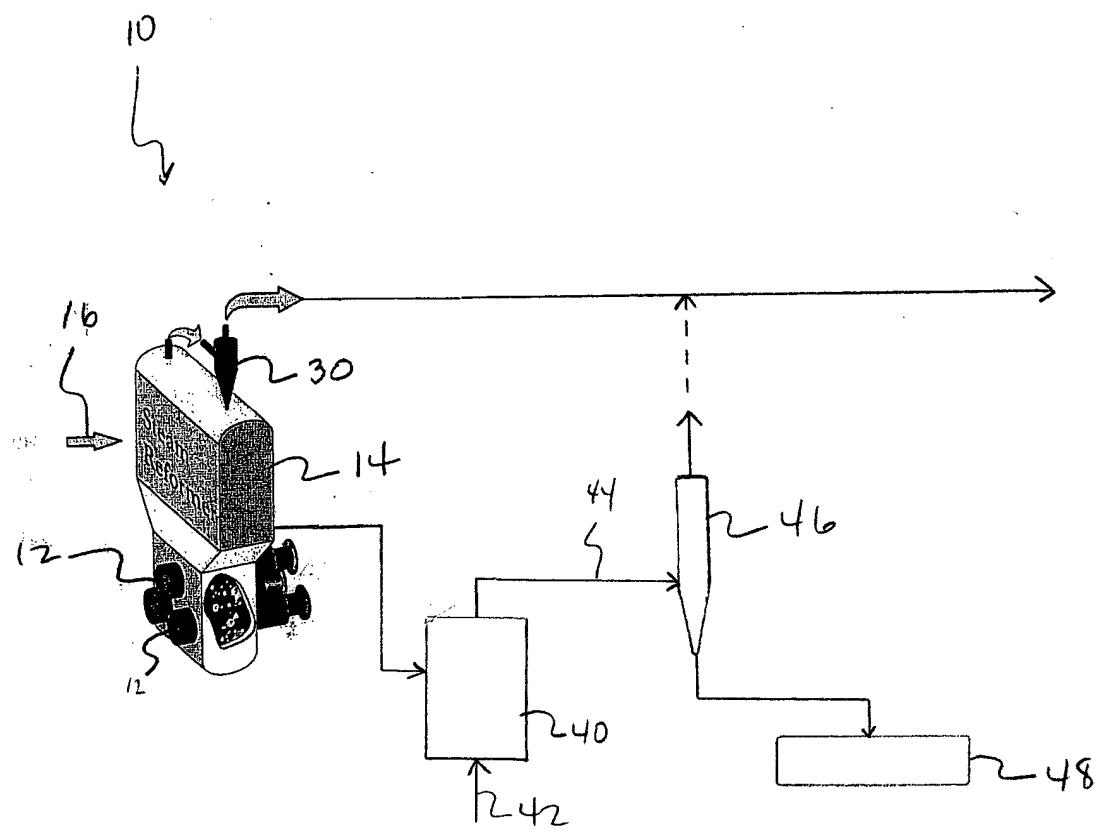


**Figure 3. Spent Liquor Recovery Options**

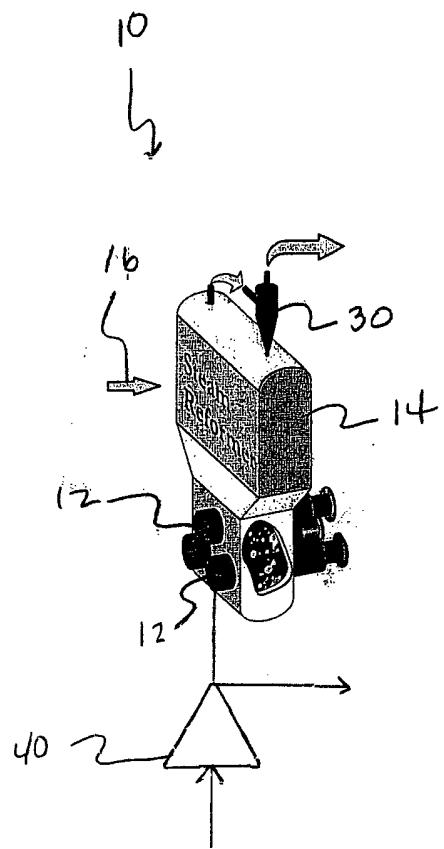




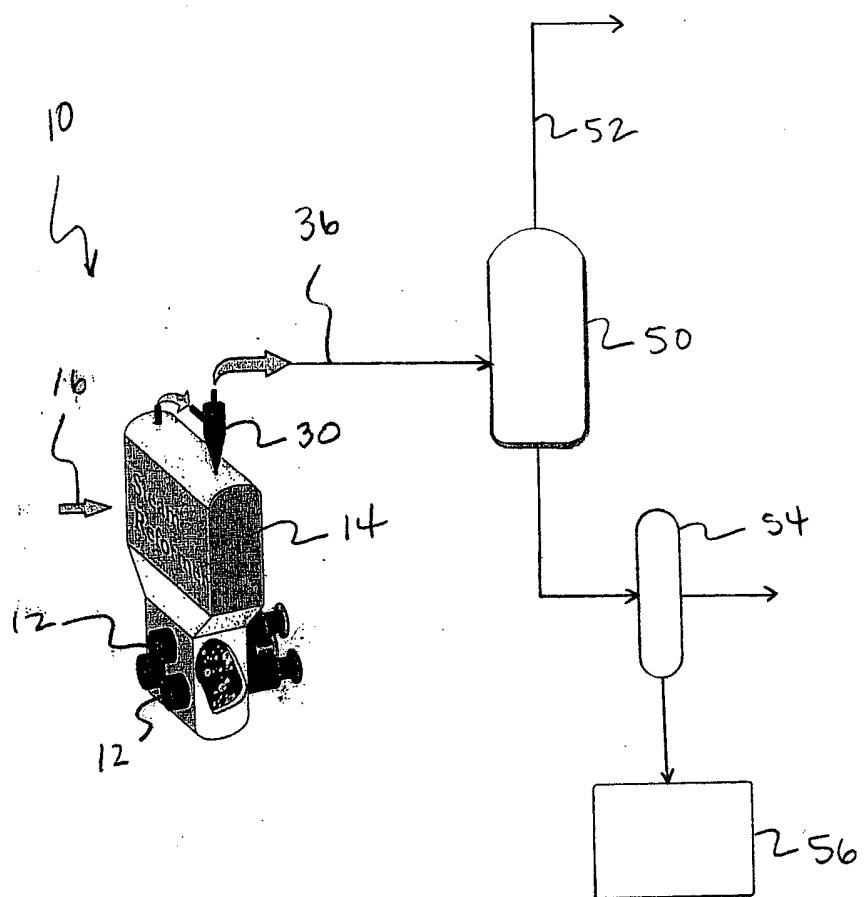
**FIG. 4**



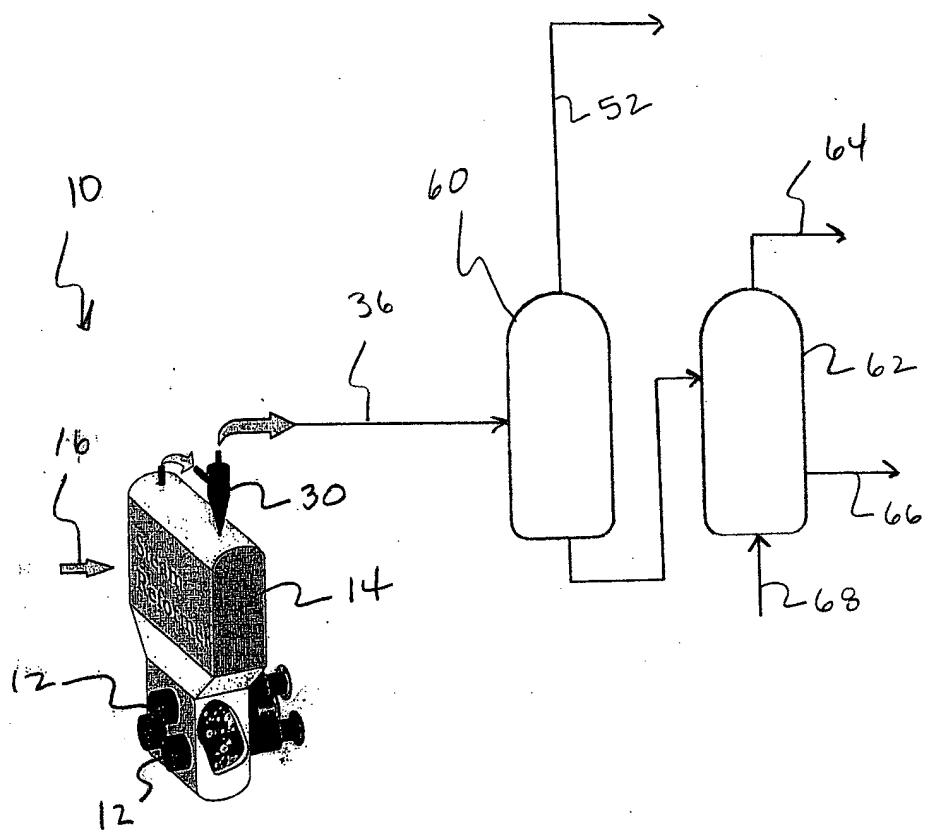
**FIG. 5**



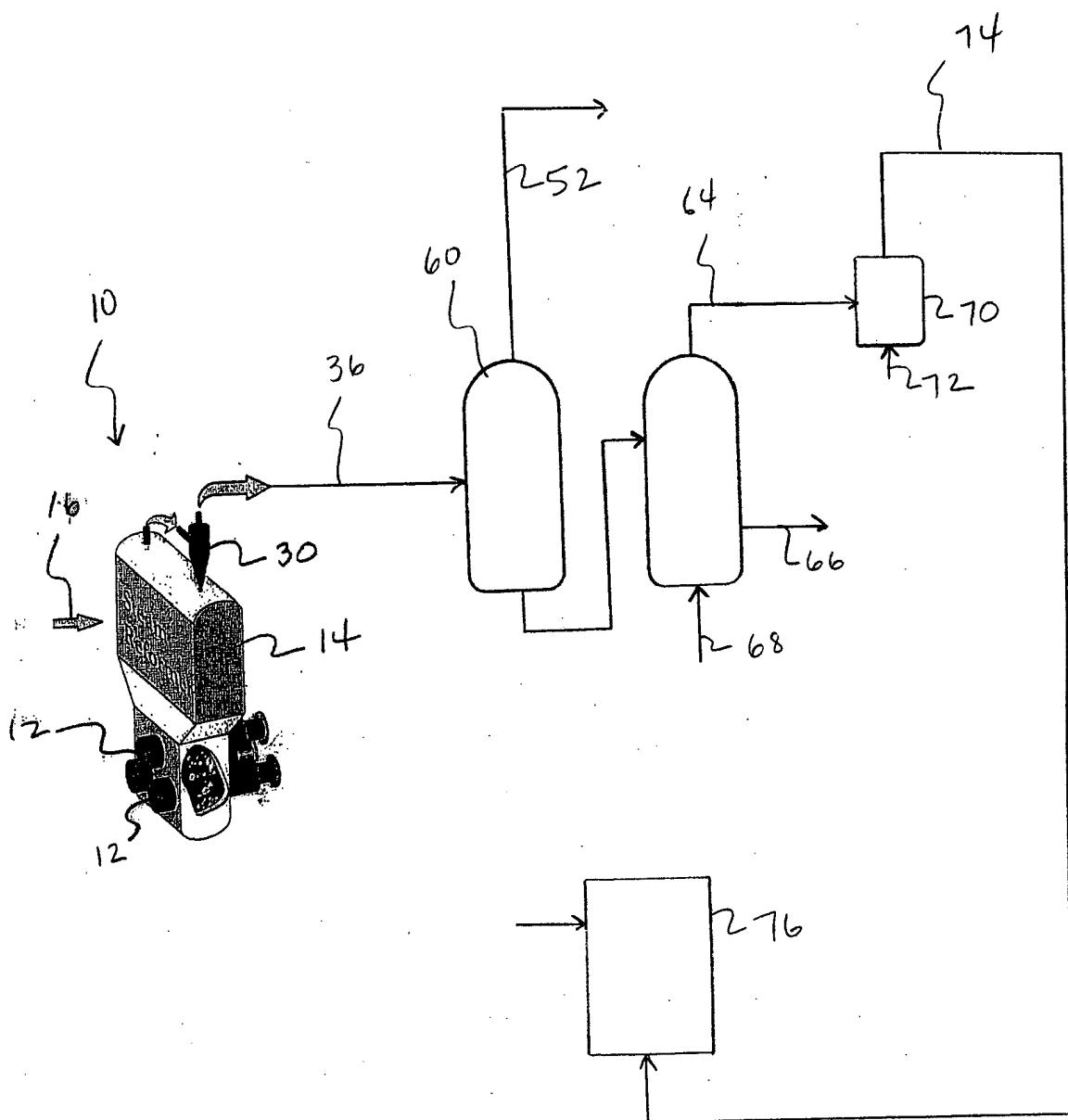
**FIG. 6**



**FIG. 7**

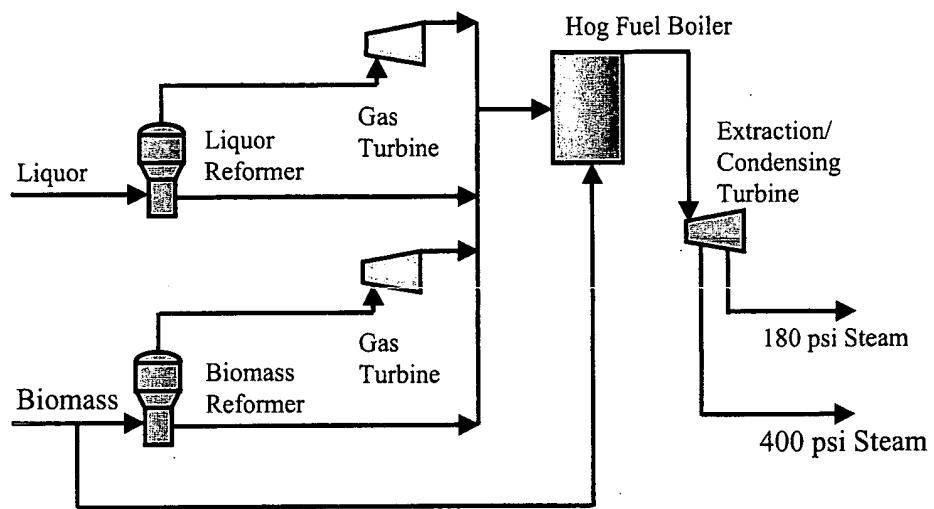


**FIG. 8**

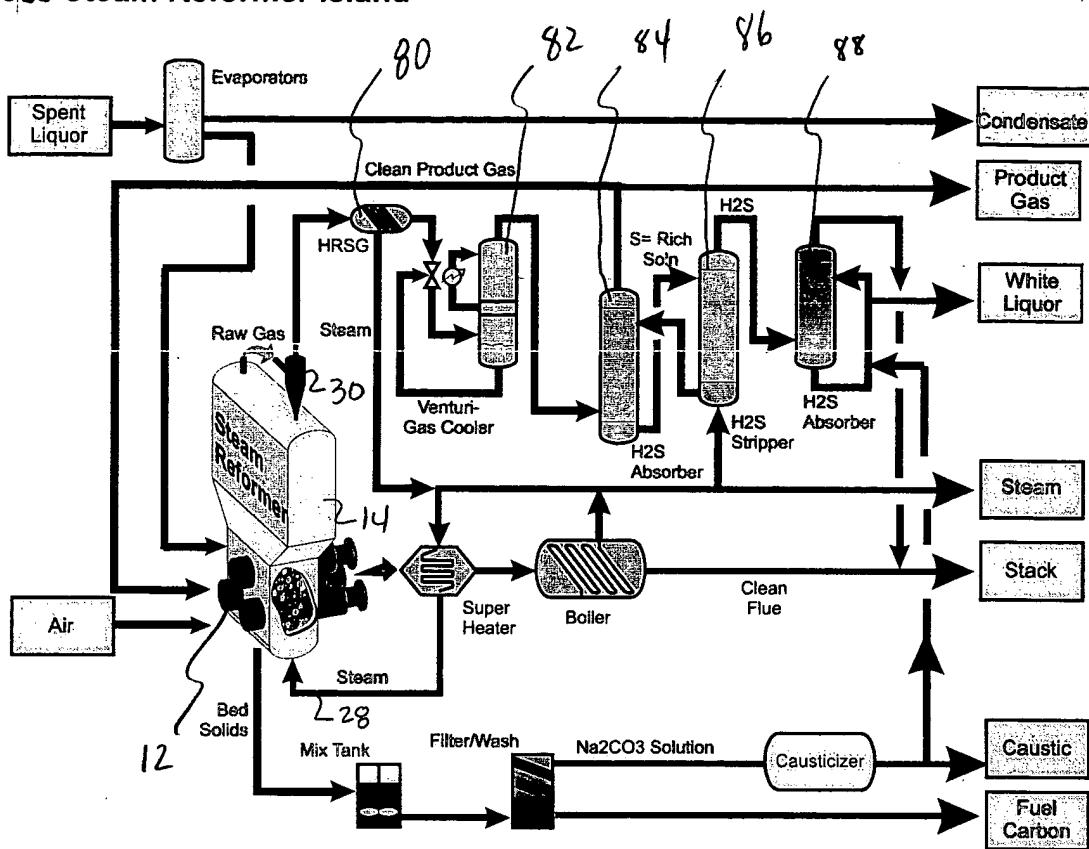


**FIG. 9**

**Figure 10 Steam Reforming Co-generation**



**Figure 11 Steam Reformer Island**



**Figure 12**

